



## Gyprock All-Coat MAX™

Gyprock All-Coat MAX™ is a semi-lightweight all-purpose compound, used as a three-coat plasterboard jointing system or as a topping coat only. Its creamy consistency and excellent workability make it suitable for both hand and mechanical application, while the light-yellow tint allows easy identification over previous coats.

## Recommended Use

Gyprock All-Coat MAX™ can be used for all coats in a three-coat plasterboard jointing system or as a finishing coat only. All-Coat MAX is suitable for finishing plasterboard and fibre cement joints, angles, and fastener heads. To achieve the ultimate joint finish, it is recommended All-Coat MAX is used for all three coats, or when used as a finishing coat only in conjunction with Gyprock Base Coats. When used as a base and second coat, All-Coat MAX provides superior tape adhesion.

## Important

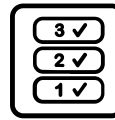
- Do not apply a setting compound over All-Coat MAX.
- In wet area applications, topping compounds should not be used on areas to be tiled.
- Ensure previous coats of drying compound are thoroughly dry before application of subsequent coats to avoid imperfections resulting from delayed shrinkage of compound.
- All-Coat MAX should not be used when the interior lining temperature is less than 8°C.
- Ensure surfaces are clean from dust or dirt.
- Before use, remix to a smooth creamy consistency.
- Always use clean tools.
- Replace lid when not in use.

## Storage

Store buckets of compound in a dry environment out of direct sunlight. Remove lid and stir prior to use. Unused product should be stored by resealing the original bucket. Remix prior to use. Discard if drying has commenced.

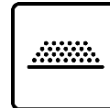


## Product Features



### All-Purpose

Used for all coats in a three-coat joint system



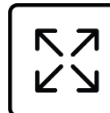
### Smooth Finish

Creamy consistency for smooth, easy application



### Pre-mixed

Quick to prepare and easy to apply



### MAX Coverage

Designed for maximum coverage



### Versatile Application

Hand or machine tool applied

Gyprock All-Coat MAX Specifications	
Feature	Description
Colour	Light yellow
Coverage	24kg/100m <sup>2</sup> (Tape & Second Coat) 8kg/100m <sup>2</sup> (Top Coat)
Packaging	20kg Re-sealable pail
Shelf Life	12 months from date of manufacture
Specific Gravity	1.3-1.5
VOC Content (as specified by GBCA)	1g/L as VOC content per material
Product Manufacture	Gyprock All-Coat MAX is manufactured by CSR Gyprock in Australia and made to stringent product specifications.

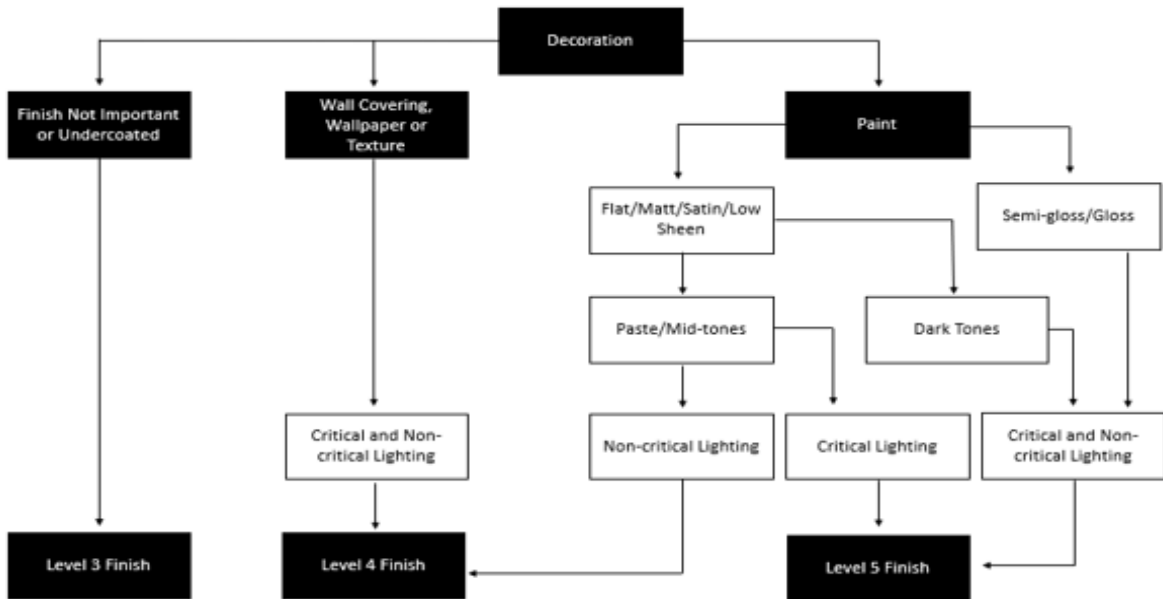


## Plasterboard Finishing

Jointing and finishing of Gyprock plasterboard interior installations is to be carried out in accordance with **FIGURE 1** and **TABLE 1** in this document, and the following details, so as to provide a smooth surface for decorating. Stopping and external corner beads are to be applied to all edges subject to damage. A Level 4 Finish is generally the accepted level of finish for residential construction as detailed in AS/NZS2589.1 and is also recommended for commercial construction. This requires a three-coat system, consisting of:

- Tape and tape coat
- Second coat and
- Finish (or topping) coat.

**FIGURE 1: SELECTING A LEVEL OF FINISH**



**TABLE 1: JOINTING COMPOUND SELECTION – HAND OR MECHANICAL**

Tape Coat Any of the following:		Second Coat Any of the following:		Finish Coat Any of the following:	
Product	Recoat Time	Product	Recoat Time	Product	Recoat Time
Base Coat 20*	35 mins	Base Coat 20*	35 mins	Jointmaster	24hr
Base Coat 45*	60 mins	Base Coat 45*	60 mins	Ultra-Top	24hr
Bast Coat 60*	80 mins	Bast Coat 60*	80 mins	Gold	24hr
Base Coat 90*	120 mins	Base Coat 90*	120 mins	Easy-Finish	24hr
Ultra-Base MR 60*	75 mins	Ultra-Base MR 60*	75 mins	Easy-Flow	24hr
Less Mess Multi-Purpose	24hr	Less Mess Multi-Purpose	24hr	All-Coat MAX	24hr
Easy-Flow	24hr	Easy-Flow	24hr	Less Mess Multi-Purpose	24hr
All-Coat MAX	24hr	All-Coat MAX	24hr		
Wet Area Base Coat	12-24hr	Wet Area Base Coat	12-24hr		

\*Setting type compound. Do not use a setting compound over a drying type compound.  
For protected exterior applications, use Wet Base Area Coat or Ultra-Base MR 60 for tape and second coat, followed by a Gyprock Finish Coat.



## Hand Application

### Bedding Coat

1. Fill recess evenly and fully with compound.
2. Bed in Gyprock Perforated Paper Tape centrally over the joint and cover lightly with compound. Ensure at least 1mm thickness of compound is under the tape.
3. Bed tapes to butt joints and internal corner angles.
4. Cover all metal beads and fastener heads.
5. Allow All-Coat MAX to dry and harden for approximately 24 hours (depending upon atmospheric conditions).

### Second Coat

1. Apply a second coat of All-Coat MAX to:
  - a) Recessed edge joints to a width of about 180mm.
  - b) Butt joints to a width of about 400mm.
  - c) Metal corner beads to a width of about 200mm.
  - d) Fastener heads.
2. Again, allow adequate drying time before recoating.

### Topping Coat

For all joints except where tiles are to be applied.

1. Apply a thin coat of All-Coat MAX wide enough to conceal the previously coated joint.
2. Cover previously coated fastener heads, overlapping about 25mm.

## Machine Application

1. Apply a first coat and bed in paper tape, ensuring the recess is evenly covered.
2. Apply a second coat of All-Coat MAX using a 200mm finishing box.
3. Apply a topping coat (if applicable) of All-Coat MAX using a 250mm or 300mm finishing box, allowing adequate drying between coats.

## Sanding

Allow All-Coat MAX to dry for at least 24 hours, then sand to a smooth finish using 180 grit sandpaper or 180-220 grit sanding mesh.

## Painting

Apply all paints in accordance with paint manufacturer's recommendations.

## Installing to Standards

Installing to Standards AS/NZS2589: Gypsum linings – Application and Finishing outline the procedures for jointing and finishing of Gyprock plasterboard in conjunction with additional details contained in Gyprock Technical Literature.

## Health and Safety

Refer to the Safety Data Sheet for this product which is available from [www.gyprock.com.au](http://www.gyprock.com.au) or contact:

CSR Gyprock  
Trinity 3, 39 Delhi Rd, North Ryde NSW 2113  
Australia Phone: **131 744**  
New Zealand Phone: **0800 277 123**

## Resources

For further information on this product please visit [www.gyprock.com.au](http://www.gyprock.com.au) or refer to the Gyprock Red Book. For technical support, contact:

**DESIGNLINK™**

PHONE: 1800 621 117

## Manufactured For Life Warranty

Gyprock products are manufactured for life with all CSR products designed to achieve optimal performance when part of a CSR integrated system. Gyprock continues to lead the market with premium quality products which are the preferred choice of plastering professionals. Gyprock plasterboard products are manufactured to the Australian Standards AS2588 providing confidence in quality of product and support. For details on our product warranty, please log onto [www.gyprock.com.au/warranty](http://www.gyprock.com.au/warranty), or contact us on **1300 306 556**.



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